Packaging

Packaging

Page 1

Friday, June 01, 2012 3:01:08 PM Item ID: D412-695-011 Accept *N900040100* Setup Start **Revision ID:** Item Name: Blade Folding **Start Date:** 6/1/2012 Start Qty: 1.00 **Cust Item ID: Required Date:** 6/29/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Start Date: 12-06-Approvals: **Process Plan:** Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp Draw Nbr **Revision Nbr** B67-43001 Rev B1 100 0.00 DOCUMENT CONTROL *100* Sabeles 0.00 Memo Document Control Photocopy bluefile and create labels per PPP D412-695-011 CHG002 110 QC4- 100% Inspect kits for completeness 0.00 *110* 5/7/xe/29 OC Memo Quality Control 120 0.00 Packaging

0.00

Identify and pack for shipping as per PPP D412-695-01

Memo

Dart Aerospace Ltd

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| W/O: | | territorial contraction of the second contra | W | ORK ORDER CH | IANGES | | | | | _ | |
| DATE | STEP | PRO | OCEDURE CHA | NGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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| Part No: | | PAR #: | Fault Cate | gory: | NC | R: Yes I | No DQ | A: | Date: _ | | |
| Resolution: | | | Disposition | n: | QA | : N/C Clo | sed: Date: | | | | |
| NCR: | | | WORK ORD | ER NON-CONFO | ORMANCE | (NCR |) | | | | |
| DATE | STEP | TEP Description of NC Section A | Corrective Action Section | | | 0: | Verific | ation | Approval | Approval | |
| DAIL | | | Initial Chief Eng | Action Descri Chief Eng | | Sign & Date | Secti | on C | Chief Eng | QC Inspector | |
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NOTE: Date & initial all entries

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Page 2

Friday, June 01, 2012 3:01:08 PM Item ID: D412-695-011 Accept *N900040100* Setup Start **Revision ID:** Blade Folding Item Name: **Start Date:** 6/1/2012 Start Qty: 1.00 Cust Item ID: Required Date: 6/29/2012 **Req'd Qty:** 1.00 **Customer:** Reference: Run Start Approvals: **Process Plan:** Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept Insp. Work Center ID Description **Run Hours** Qty Qty Number Stamp Code 130 QC21- Final Inspection - Work Order Release 0.00 *130* MLJ 12/06/29 12-00-29 QC 0.00 Memo Quality Control

Dart Aerospace Ltd

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| W/O: | | | WO | RK ORDER CHANGE | ES | | | | | | |
| DATE | STEP | PR | Ву | Date | Approval QC Inspector | | | | | | |
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| Part No: | | PAR #: | Fault Categ | ory: | NCR: Yes | No DQA | | | | | |
| | | | | | | A: N/C Closed: Date: | | | | | |
| NCR: | 10 | | WORK ORDE | R NON-CONFORMA | NCE (NCR |) | -2- | | | | |
| | | Description of NC | | on B | ation | Approval | Approval | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Sectio | | Chief Eng | QC Inspector | | |
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NOTE: Date & initial all entries

Work Order ID:

85082

Parent Item:

D412-695-011

Parent Item Name:

Blade Folding

Comments:

IPP A05.08.30New IssueKJ/MB/JLM

IPP Rev:B 08-08-14 update IPPimate DD verified by:EC

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| | Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
| | PB67-43001-01 | | Manufactured | No | 4.0 | + + + | 110 | Each | 0.0000 | 1 | 1 | 0 - | -wi7 | <i>(</i>) |
| | Fwd Blade Fold Assembly | | | | | | | | | * 4 | # | D8- | 108 t | * |
| _ | PB67-43001-03 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | 1 | | 5-6- | 1 |
| , | Aft Blade Fold Assembly | | | | | v. | | | | 1.004 | | \mathbf{p}_{2} | 120S | 54 |
| ζ | PB67-43001-27 | | Manufactured | No | | | 120 | Each | 0.0000 | 1 | حسا | | m. | \sim 0 |
| | Blade Positioner | | | | | | | | | | | | 8508 | 50 SV |
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12/6h9

Required Date: 6/29/2012

Required Qty: 1.00

Start Date: 6/1/2012

Start Qty: 1.00

Page 1

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| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | |
|----------|------|--------------------|-----------------------------|--------------------------|--------|-------------|---|--------|----------|--------------------------|--|--|--|--|
| DATE | STEP | PRO | CEDURE CH | ANGE | | Ву | Date Qty Approval Chief Eng / Prod Mgr QC | | | Approval QC Inspector | | | | |
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| Part No: | | PAR #: | Fault Cat | egory: | NCI | R: Yes N | o DQA: Date: | | | | | | | |
| | R | esolution: | Disposition: | | | | | | | | | | | |
| NCR: | | V | ORK OR | DER NON-CONFO | RMANCE | (NCR) | | | | | | | | |
| DATE | STEP | Description of NC | Corrective Action Section B | | | | Verificat | ion Ar | Approval | Approval | | | | |
| DATE | | Section A | Initial Chief Eng | Action Descrip Chief Eng | otion | Sign & Date | Section | | | QC Inspector | | | | |
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NOTE: Date & initial all entries